Save time and money with Kirk-Rudy’s all-new KR 497 Servo Attaching System. Attach small plastic cards as well as product up to 8.5” x 11” quickly and accurately to a wide variety of product.

The KR 497’s high-vacuum transport table is ready to run inline with another machine or KR feed system. Vacuum belts carry product smoothly beneath the hot melt applicator and KR 497 Servo-Feeder. Base length and width options make it easy to create an attaching system matching your requirements.

Designed to be flexible, the KR 497 applicator handles a wide variety of products and jobs. Run plastic cards, magnets as well as a variety of folded paper products and apply up to three pieces onto a single carrier. If needed, the standalone feeder is easily mounted onto another product transport or web press.

Contact a Kirk-Rudy dealer and find out how flexibility, accuracy and price make the KR 497 Attaching System hard to beat.
**General Specifications**

**Physical**
- Length: 72" *
- Height: 60"
- Width: 45" *not including hot melt

*Base length and width options are available*

**Electrical Requirements**
- **Base**: 120 VAC, 15 amp, 1 Ø
- **Attaching Head**: 220 VAC, 10 amp, 1 Ø
- **Hot Melt Glue**: 120 VAC, 20 amp, 1 Ø
  
  *(220 VAC, 10 amp, 1 Ø)*

**Production Rate**
- Maximum base speed - 400 ft/min

**Material Handling**

<table>
<thead>
<tr>
<th><strong>Base</strong></th>
<th></th>
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</thead>
<tbody>
<tr>
<td>Min stock size</td>
<td>3&quot;W x 5&quot;L</td>
</tr>
<tr>
<td>Max stock size</td>
<td>17&quot;W x 14&quot;L</td>
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<tr>
<td>Minimum stock thickness</td>
<td>single sheet</td>
</tr>
<tr>
<td>Maximum stock thickness</td>
<td>.62&quot;</td>
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</table>

<table>
<thead>
<tr>
<th><strong>Attaching Feeder</strong></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Min stock size</td>
<td>2.12 &quot;W x 2.12 &quot;L *</td>
</tr>
<tr>
<td>Max stock size</td>
<td>11&quot;W x 8.5&quot; L *</td>
</tr>
<tr>
<td>Minimum stock thickness</td>
<td>single sheet</td>
</tr>
<tr>
<td>Maximum stock thickness</td>
<td>.06&quot;</td>
</tr>
</tbody>
</table>

*custom product size options are available*

**Features**

**Base**
- Vacuum belt system
- Variable speed DC motor

**Attaching Feeder**
- Servo drive
- Run multiple cards onto a single piece
- Easily placed on other machines
- Height and Position control knobs
- Pivots upward and away for jam clearance
- Extended hopper guides

**Options**
- Feeder –Friction or shuttle
- Autoloader
- Inline plow folder
- Camera matching system

Adjustment knobs quickly and accurately set feeder location and height.

Pivot the feeder upward and away from the transport table for jams or maintenance.

Your Exclusive Canadian Kirk Rudy Distributor is: